



DIESEL MARINE INTERNATIONAL L.L.C.
DMI (Dubai)

SCOPE OF WORK FOR THE FULL RECONDITIONING OF:
Exhaust Valve Spindles Nimonic Type

1. Grit blasting and cleaning
2. Visual inspection
3. Pre-machining
4. Penetrant crack detection
5. Crack repair (if required)
6. Welding of the valve disc (upper and lower side) with a material alternative to Nimonic.
7. Penetrant crack detection
8. Chrome plating of the valve stem (if required). Alternative HVOF spraying of the valve stem (if required)
9. Plasma welding of valve seating
10. Final machining and grinding
11. Final inspection
12. Rust protection, packing and transport

Guarantee:

- Deliveries are subject to 'Diesel Marine International L.L.C. General Terms and Conditions of Sale and Delivery'
- DMI (Dubai) guarantees fully reconditioned exhaust valve spindles it supplies against material and manufacturing defects for a period of 6 months or 2500 hours in operation. For partially reconditioned spindles, DMI (Dubai) guarantees its conducted scope of work for a period of 6 months or 2500 hours in operation.